1 ENGROSSED SENATE BILL NO. 370 By: Allen of the Senate 2 and 3 West (Rick) of the House 4 5 [ mining - rules and regulations for explosives -6 effective date 1 7 8 9 BE IT ENACTED BY THE PEOPLE OF THE STATE OF OKLAHOMA: 10 SECTION 1. AMENDATORY 45 O.S. 2011, Section 753, is 11 amended to read as follows: 12 Section 753. A. The operator shall insure that explosives are 13 used only in accordance with existing state and federal law and the regulations promulgated by the Department, which shall require: 14 1. Adequate advance written notice to local governments and 15 residents who might be affected by the use of such explosives by 16 publication of the planned blasting schedule in a newspaper of 17 general circulation in the locality, and by mailing a copy of the 18 proposed blasting schedule to every resident living within one-half 19 (1/2) mile of the proposed blasting site and by providing daily 20 notice to resident/occupiers in such areas prior to any blasting; 21 2. Maintaining for a period of at least three (3) years and 22 making available for public inspection upon request a log detailing 23 the location of the blasts, the pattern and depth of the drill 24

holes, the amount of explosives used per hole, and the order and
 length of delay in the blasts;

3 3. Limiting the type of explosives and detonating equipment, 4 the size, the timing and frequency of blasts based upon the physical 5 conditions of the site so as to prevent injury to persons, damage to 6 public and private property outside the permit area, adverse impacts 7 on any underground mine, and change in the course, channel, or 8 availability of ground or surface water outside the permit area;

9 4. All blasting operations be conducted by trained and10 competent persons as certified by the Department; and

5. Upon the request of a resident or owner of a man-made dwelling or structure within one-half (1/2) mile of any portion of the permitted area the applicant or permittee shall conduct a preblasting survey of such structures and submit the survey to the Department and a copy to the resident or owner making the request. The area of the survey shall be decided by the Department; and

6. For the purposes of this section:

18	<u>a.</u>	for blasting operations using electronic-blasting
19		detonators, a "loaded hole" is defined as one that
20		contains explosives or blasting agents with a primer
21		where the hole has been stemmed and has a short length
22		of connecting wire sticking out but does not have a
23		firing device connected,

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1	b.	for blasting operations not using electronic
2		detonators, a hole with explosives and a blasting cap
3		is considered a "loaded and charged hole",
4	<u>C.</u>	for blasting operations using electronic-blasting
5		detonators, a "charged hole" is defined as one that
6		contains explosives or blasting agents with a primer
7		where the hole has been tamped with a short length of
8		connecting device sticking out and it does have a
9		firing device connected,
10	<u>d.</u>	"blasting site" is defined as the area within fifty
11		(50) feet, or any alternative distance provided in the
12		blasting plan of the approved permit on file, of any
13		holes loaded with explosives, blasting agents or
14		detonators,
15	e.	"blasting area" is defined as the area where flying
16		rock may be considered dangerous, which shall be
17		determined by the certified blaster.
18	B. Rules	and procedures for the use of explosives are as
19	follows:	
20	<u>1. Perso</u>	ns who use explosives, blasting agents or detonators
21	shall be cert	ified by the Oklahoma Mining Commission. Such persons
22	shall underst	and the hazards involved, and trainees shall do such
23	work only und	er the supervision of and in the immediate presence of
24	certified per	sons;

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1	2. Blasting operations shall be under the direct control of
2	certified persons designated by the operator for that purpose;
3	3. Damaged or deteriorated explosives, blasting agents and
4	detonators shall be disposed of in a safe manner;
5	4. For blasting operations using electronic blasting
6	detonators, loaded holes shall be charged as near to blasting time
7	as practical and in compliance with the known physical limitations
8	and properties of the specific blasting materials and equipment
9	specified by the manufacturer. Unless authorized by the appropriate
10	regulatory authority, loaded holes shall be detonated within sixty
11	(60) days from the date of loading;
12	5. No person shall smoke within fifty (50) feet of explosives,
13	blasting agents or detonators;
14	6. Only wooden or other nonsparking devices shall be used to
15	punch holes in explosives cartridges;
16	7. Tamping poles shall be blunt and squared at one end and made
17	of wood or other nonsparking material;
18	8. No tamping shall be done directly on primer cartridges;
19	9. During the loading of holes, only the work activities
20	associated with the explosives operation will be permitted in the
21	blasting site;
22	10. During charging and firing, only the work activities
23	associated with the explosives operation will be permitted in the
24	blasting area;

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1	11. Unused explosives and detonators shall be moved to a safe
2	location as soon as charging operations are completed;
3	12. Approaches to areas in which charged holes are awaiting
4	firing shall be guarded or barricaded and posted or flagged against
5	unauthorized entry;
6	13. When a blast is about to be fired, ample warning shall be
7	given to allow all persons to retreat to a safe place. Each mine
8	shall have a definite plan of warning signals that can be clearly
9	seen or heard by anyone in the blasting area. The operator shall
10	inform all employees at the local mine as to the established
11	procedure;
12	14. Enclosed blasting shelters constructed of strong materials
13	shall be provided to protect all persons endangered by flying rock
14	from blasting;
15	15. When safety fuse has been used, persons shall not return to
16	misfired holes for at least thirty (30) minutes;
17	16. When electric blasting caps have been used, persons shall
18	not return to misfired holes for at least fifteen (15) minutes.
19	Leading wires from the power source must be disconnected before
20	persons can be allowed to return to the blasting sites;
21	17. Blasted materials shall be examined for undetonated
22	explosives after each blast and undetonated explosives found shall
23	be disposed of safely;
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1	18. Misfires shall be reported to the proper supervisor and
2	shall be disposed of safely before any other work is performed in
3	the blasting area;
4	19. Blast holes in hot-hole areas and holes that have been
5	sprung shall not be charged before tests have been made to insure
6	that the heat has been dissipated to a safe level;
7	20. If explosives are suspected of burning in a hole, all
8	persons in the endangered area shall move to a safe location until
9	the danger has passed;
10	21. Holes shall not be drilled where there is danger of
11	intersecting a charge or misfired hole;
12	22. Fuses and igniters shall be stored in a cool, dry place
13	away from oils or grease;
14	23. Fuses shall not be kinked, bent sharply or handled roughly;
15	24. Fuses shall be cut and capped in safe, dry locations posted
16	with "No Smoking" signs;
17	25. Blasting caps shall be crimped to fuses only with devices
18	designed for that specific purpose;
19	26. Fuses of less than forty-eight (48) inches in length shall
20	not be used for any purpose;
21	27. At least two (2) persons shall be present when lighting
22	fuses, and no person shall light more than fifteen (15) individual
23	fuses. If more than fifteen (15) holes per person are to be fired,
24	igniter cord and connectors or electric blasting shall be used;

1	28. A safe interval of time shall be allowed to light a round
2	and evacuate the blasting area;
3	29. Fuses shall be ignited with hot-wire lighters, lead
4	spitters, igniter cord or other such devices designed for this
5	purpose;
6	30. Fuses shall not be ignited before the primer and the entire
7	charge are securely in place;
8	31. Electric detonators of different brands shall not be used
9	in the same round;
10	32. Electric detonators shall remain shunted until they are
11	being wired into the blasting circuit. Lead lines and wired rounds
12	shall be kept shunted until immediately before blasting;
13	33. Completely wired rounds shall be tested with a blasting
14	galvanometer before connections are made to the blasting line;
15	34. Lead wires and blasting lines shall not be strung across
16	power conductors, pipelines or within twenty (20) feet of bare power
17	lines. They shall be protected from sources of static or other
18	electrical contact;
19	35. Permanent blasting lines shall be properly supported,
20	insulated and kept in good repair;
21	36. Charging shall be stopped immediately when the presence of
22	static electricity or stray current is detected; the condition shall
23	be corrected before charging is resumed;
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1	37. Charging of holes shall be suspended and the persons
2	withdrawn to a safe location upon the approach of an electrical
3	storm;
4	38. Safety switches and blasting switches shall be labeled,
5	encased in boxes and arranged so that the covers of the boxes cannot
6	be closed with the switches in closed position;
7	39. Blasting switches shall be locked in the open position
8	except when closed to fire the blast. Lead wires shall not be
9	connected to the blasting switch until the shot is ready to be
10	fired;
11	40. The key to a blasting switch shall be entrusted only to the
12	person designated to fire blasts;
13	41. Electric circuits from the blasting switches to the blast
14	area shall not be grounded;
15	42. At least a five-foot air gap shall be provided between the
16	blasting circuit and the power circuit;
17	43. Where electric blasting is to be performed, electric
18	circuits to equipment within twenty-five (25) feet of a hole that is
19	to be charged with an electric blasting cap shall be de-energized
20	before electric detonators are brought into the immediate area, or
21	the electric equipment shall be moved out of the immediate area;
22	44. Power sources shall be suitable for the number of electric
23	detonators to be fired and for the type of circuits used;
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1	45. When instantaneous blasting is performed, the double-
2	trunkline or loop system shall be used in detonating-cord blasting;
3	46. When instantaneous blasting is performed, trunklines in
4	multiple-row blasting shall make one (1) or more complete loops with
5	crossties between loops at intervals of not over two hundred (200)
6	feet;
7	47. All detonating-cord knots shall be tight and all
8	connections shall be kept at right angles to the trunklines;
9	48. Delay connectors for firing detonating-cord shall be
10	treated and handled with the same safety precautions as blasting
11	caps and electric detonators; and
12	49. Detonating-cord shall not be kinked, bent or otherwise
13	handled in such a manner that the train of detonation may be
14	interrupted.
15	SECTION 2. AMENDATORY 45 O.S. 2011, Section 911, is
16	amended to read as follows:
17	Section 911. A. Rules and procedures <del>as follows shall be</del>
18	complied with for storage of explosives shall be as follows:
19	1. Detonators and other cap-sensitive high explosives shall be
20	stored in magazines provided for that purpose. Blasting agents may
21	be stored in van-type trailers, provided they are well-ventilated,
22	kept clean and free of extraneous material that could create a fire
23	hazard;
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Separate magazines shall be provided for the storage of
 detonators and for explosives;

3 3. Detonators shall not be stored in the same magazine with4 explosives or blasting agents;

4. Blasting agents, safety fuse or detonating cord may be
stored with explosives, but blasting agents must be kept physically
separated from the fuse, detonating cord and explosives;

8 5. Magazines shall be:

- 9 a. located in accordance with the current American Table
  10 of Distances for Storage of Explosives,
- b. detached structures located away from power lines,
  fuel storage area and other possible sources of fire,
- c. constructed substantially of noncombustible material
   or covered with fire-resistant material,

15 d. reasonably bullet-resistant,

- 16 e. electrically bonded and grounded if constructed of17 metal,
- 18 f. made of nonsparking materials on the inside, including
  19 floors,
- 20g. provided with adequate and effectively screened21ventilation openings near the floor and ceiling,
  - h. kept securely locked when unattended,
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- i. posted with suitable danger signs so located that a
   bullet passing through the face of a sign will not
   strike the magazine,
- 4 j. used exclusively for storage of blasting agents,
  5 explosives, or detonators and kept free of all
  6 extraneous materials,
- 7 k. kept clean and dry in the interior, and in good
  8 repair, and
- 9 1. unheated, unless heated in a manner that does not
  10 create a fire or explosion hazard. Electrical heating
  11 devices shall not be used inside a magazine;
- 12 6. Only permissible lights, worn or carried, shall be used13 inside magazines;

14 7. Areas surrounding magazines not less than twenty-five (25) 15 feet in all directions shall be kept free of rubbish and other 16 combustibles;

17 8. Smoking and open flames shall not be permitted within
18 twenty-five (25) feet of explosives and detonator storage magazines;

9. Cases of explosives shall be stored in such a manner as to
 assure the use of the oldest stock first;

21 10. Ammonium nitrate fuel oil mixtures shall be physically 22 separated from dynamite stored in the same magazine and in such a 23 manner that oil does not contaminate the dynamite; and

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Cases of explosives shall not be stored on case ends or
 sides nor in stacks over six (6) feet high.

3 B. Rules and procedures as follows shall be complied with in4 the transportation of explosives:

5 1. Explosives and detonators shall be transported in separate 6 vehicles unless separated by four (4) inches of hardwood or the 7 equivalent;

8 2. Self-propelled vehicles used to transport explosives or
9 detonators shall be equipped with suitable fire extinguishers and
10 marked with proper warning signs;

3. When vehicles containing explosives or detonators are parked, the brakes shall be set, the motive power shut off when not in use, and if parked on an incline, the vehicle shall be blocked securely against rolling;

4. Vehicles containing explosives or detonators shall not be
left unattended except in blasting areas where loading or charging
is in progress;

18 5. Vehicles containing explosives or detonators shall not be19 taken to a repair garage or shop for any purpose;

Vehicles used to transport explosives or detonators shall be
 maintained in good condition and shall be operated at a safe speed
 and in accordance with recognized safe operating practices;

7. Vehicles used to transport explosives other than Ammonium
Nitrate Fuel Oil (ANFO) mixtures shall have substantially

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1 constructed bodies, no sparking metal exposed in the cargo space, 2 and the explosives shall not be piled higher than the side or end 3 enclosures;

4 8. Explosives shall be transported at times and over routes5 that endanger a minimum number of persons;

9. Other materials or supplies shall not be placed on or in the7 cargo space of a conveyance containing explosives or detonators;

8 10. No person shall smoke while transporting or handling
9 explosives or detonators;

10 11. Only the necessary attendants shall ride on or in vehicles 11 containing explosives or detonators;

12 12. Explosives shall be transported promptly without undue13 delays in transit;

14 13. Nonconductive containers with tight-fitting covers shall be 15 used to transport or carry capped fuses and electric detonators to 16 blasting sites; and

17 14. Substantial nonconductive closed containers shall be used18 to carry explosives to blasting sites.

C. Rules and procedures as follows shall be complied with in the use of explosives, with the exception of persons with a valid coal permit issued by the Department of Mines:

Persons who use explosives, blasting agents or detonators
 shall be certified by the State Mining Board Oklahoma Mining
 Commission. Such persons shall understand the hazards involved, and

1 trainees shall do such work only under the supervision of and in the 2 immediate presence of certified persons;

2. Blasting operations shall be under the direct control of 3 4 certified persons designated by the operator for that purpose; 5 3. Damaged or deteriorated explosives, blasting agents and detonators shall be disposed of in a safe manner; 6 7 4. Holes to be blasted shall be charged as near to blasting time as practical, and such holes shall be blasted as soon as 8 9 practical after charging has been completed; 5. 10 No person shall smoke within fifty (50) feet of explosives, 11 blasting agents or detonators; 6. Explosives and blasting agents shall be kept separated from 12 detonators until charging of holes is started; 13 7. Primers shall be made up at the time of charging and as 14 close to the blasting site as conditions allow; 15 8. Only wooden or other nonsparking devices shall be used to 16 punch holes in explosives cartridges; 17 9. Tamping poles shall be blunt and squared at one end and made 18 of wood or other nonsparking material; 19 No tamping shall be done directly on primer cartridges; 20 10. 11. Unused explosives and detonators shall be moved to a safe 21 location as soon as charging operations are completed; 22 Approaches to areas in which charged holes are awaiting 23 12. firing shall be guarded, or barricaded and posted, or flagged, 24

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1 against unauthorized entry. If blasting is done after dark, red 2 flashing lights shall be used at the approaches to the blasting 3 area;

4 13. When a blast is about to be fired, ample warning shall be 5 given to allow all persons to retreat to a safe place. Each mine 6 shall have a definite plan of warning signals that can be clearly 7 seen or heard by anyone in the blasting area. The operator shall 8 inform all employees at the local mine as to the established 9 procedure;

10 14. Enclosed blasting shelters constructed of strong materials 11 shall be provided to protect all persons endangered by flying rock 12 from blasting;

13 15. When safety fuse has been used, persons shall not return to 14 misfired holes for at least thirty (30) minutes;

15 16. When electric blasting caps have been used, persons shall 16 not return to misfired holes for at least fifteen (15) minutes. 17 Leading wires from the power source must be disconnected before 18 persons can be allowed to return to the blasting sites;

19 17. Blasted materials shall be examined for undetonated
20 explosives after each blast and undetonated explosives found shall
21 be disposed of safely;

18. Misfires shall be reported to the proper supervisor and shall be disposed of safely before any other work is performed in the blasting area;

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1 19. Blast holes in "hot-hole" areas and holes that have been 2 sprung shall not be charged before tests have been made to insure 3 that the heat has been dissipated to a safe level; 20. If explosives are suspected of burning in a hole, all 4 5 persons in the endangered area shall move to a safe location until the danger has passed; 6 7 21. Holes shall not be drilled where there is danger of intersecting a charge or misfired hole; 8 9 22. Fuses and igniters shall be stored in a cool, dry place 10 away from oils or grease; Fuses shall not be kinked, bent sharply or handled roughly; 11 23. 12 24. Fuses shall be cut and capped in safe, dry locations posted 13 with "No Smoking" signs; Blasting caps shall be crimped to fuses only with devices 25. 14 15 designed for that specific purpose; Fuses of less than forty-eight (48) inches in length shall 16 26. not be used for any purpose; 17 27. At least two (2) persons shall be present when lighting 18 fuses, and no person shall light more than fifteen (15) individual 19 fuses. If more than fifteen (15) holes per person are to be fired, 20 igniter cord and connectors or electric blasting shall be used; 21 28. A safe interval of time shall be allowed to light a round 22 and evacuate the blasting area; 23 24

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29. Fuses shall be ignited with hot-wire lighters, lead
 spitters, igniter cord or other such devices designed for this
 purpose;

30. Fuses shall not be ignited before the primer and the entire5 charge are securely in place;

6 31. Electric detonators of different brands shall not be used7 in the same round;

8 32. Electric detonators shall remain shunted until they are
9 being wired into the blasting circuit. Lead lines and wired rounds
10 shall be kept shunted until immediately before blasting;

33. Completely wired rounds shall be tested with a blasting
 galvanometer before connections are made to the blasting line;

13 34. Lead wires and blasting lines shall not be strung across 14 power conductors, pipelines or within twenty (20) feet of bare power 15 lines. They shall be protected from sources of static or other 16 electrical contact;

17 35. Permanent blasting lines shall be properly supported,
18 insulated and kept in good repair;

19 36. Charging shall be stopped immediately when the presence of 20 static electricity or stray current is detected; the condition shall 21 be corrected before charging is resumed;

22 37. Charging of holes shall be suspended and the persons 23 withdrawn to a safe location upon the approach of an electrical 24 storm;

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38. Safety switches and blasting switches shall be labeled,
 encased in boxes and arranged so that the covers of the boxes cannot
 be closed with the switches in closed position;

39. Blasting switches shall be locked in the open position
except when closed to fire the blast. Lead wires shall not be
connected to the blasting switch until the shot is ready to be
fired;

8 40. The key to a blasting switch shall be entrusted only to the
9 person designated to fire blasts;

10 41. Electric circuits from the blasting switches to the blast 11 area shall not be grounded;

12 42. At least a five-foot air gap shall be provided between the13 blasting circuit and the power circuit;

14 43. Where electric blasting is to be performed, electric 15 circuits to equipment within twenty-five (25) feet of a hole that is 16 to be charged with an electric blasting cap shall be de-energized 17 before electric detonators are brought into the immediate area, or 18 the electric equipment shall be moved out of the immediate area;

19 44. Power sources shall be suitable for the number of electric20 detonators to be fired and for the type of circuits used;

45. When instantaneous blasting is performed, the doubletrunkline or loop system shall be used in detonating-cord blasting;
46. When instantaneous blasting is performed, trunklines in
multiple-row blasting shall make one (1) or more complete loops with

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1 crossties between loops at intervals of not over two hundred (200)
2 feet;

3 47. All detonating-cord knots shall be tight and all4 connections shall be kept at right angles to the trunklines;

5 48. Delay connectors for firing detonating-cord shall be
6 treated and handled with the same safety precautions as blasting
7 caps and electric detonators; and

8 49. Detonating-cord shall not be kinked, bent or otherwise
9 handled in such a manner that the train of detonation may be
10 interrupted.

D. Rules and procedures as follows shall be complied with in
dealing with sensitized ammonium nitrate blasting agents:

When sensitized ammonium nitrate mixtures and blasting
 agents are used, the same precautions shall be taken as for high
 explosives;

Adequate priming shall be employed to guard against
 misfires, increased toxic fumes and poor performance;

3. Where pneumatic loading is employed, before any type of blasting operation using blasting agents is put into effect, an evaluation of the potential hazard of static electricity shall be made. Adequate steps, including the grounding of the conductive parts of pneumatic loading equipment, shall be taken to eliminate the hazard of static electricity before blasting agent preparation is commenced;

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4. Pneumatic loading equipment shall not be grounded to water
 lines, air lines, rails or other permanent electrical grounding
 systems;

5. Hoses used in connection with pneumatic loading machines 4 5 shall be of the semiconductive type having a total resistance low enough to permit the dissipation of static electricity and high 6 enough to limit the flow of stray electric currents to a safe level. 7 Wire-countered hose shall not be used because of the potential 8 9 hazard from stray electric currents; and 10 6. Plastic tubes shall not be used to protect pneumatically loaded blasting agent charges against water unless a positive 11 12 grounding system is provided to drain electrostatic charges from the 13 holes. SECTION 3. This act shall become effective November 1, 2017. 14 Passed the Senate the 22nd day of March, 2017. 15 16 17 Presiding Officer of the Senate 18 Passed the House of Representatives the day of , 19 2017. 20 21 22 Presiding Officer of the House of Representatives 23

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