

1 State of Arkansas
2 90th General Assembly
3 Regular Session, 2015

HR 1009

4
5 By: Representatives Vines, Cozart, Rushing, Gates

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7 **HOUSE RESOLUTION**

8 TO RECOGNIZE CHRIS POLYCHRON AS THE 2015 PRESIDENT OF
9 THE NATIONAL ASSOCIATION OF REALTORS AND ACKNOWLEDGE
10 HIS ACHIEVEMENTS.

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13 **Subtitle**

14 TO RECOGNIZE CHRIS POLYCHRON AS THE 2015
15 PRESIDENT OF THE NATIONAL ASSOCIATION OF
16 REALTORS AND ACKNOWLEDGE HIS
17 ACHIEVEMENTS.

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20 WHEREAS, Chris Polychron, from Hot Springs, Arkansas, is an executive
21 broker with 1st Choice Realty in Hot Springs, specializing in residential
22 brokerage; and

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24 WHEREAS, Mr. Polychron has been a realtor for 27 years and holds the
25 professional designations of Graduate, Realtor Institute, Certified
26 Residential Specialist, and Certified International Property Specialist; and

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28 WHEREAS, the National Association of Realtors, known as the "Voice for
29 Real Estate", is America's largest trade association, representing 1 million
30 members involved in all aspects of the residential and commercial real estate
31 industries; and

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33 WHEREAS, Mr. Polychron has served on the National Association of
34 Realtors Board of Directors since 2002, was the 2005 Regional Vice President
35 for Region IX serving Arkansas, Kansas, Missouri and Oklahoma, and this year
36 will serve as the 2015 president of the National Association of Realtors; and



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2 WHEREAS, Mr. Polychron has served on numerous national committees, was
3 the association's first Member Mobilization Chair in 2008, and was an
4 association liaison to State and Political Issues in 2009; and
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6 WHEREAS, Mr. Polychron was chosen as Arkansas' Realtor of the Year in
7 1996, served as president of the Hot Springs Board of Realtors in 1996, and
8 served as president of the Arkansas Realtors Association in 2003, a group in
9 which he previously served as president-elect and secretary-treasurer; and
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11 WHEREAS, Mr. Polychron is active in the Hot Springs community and is a
12 member of the Greater Hot Springs Chamber of Commerce Transportation
13 Committee,
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15 NOW THEREFORE,

16 BE IT RESOLVED BY THE HOUSE OF REPRESENTATIVES OF THE NINETIETH GENERAL
17 ASSEMBLY OF THE STATE OF ARKANSAS:
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19 THAT the House of Representatives recognizes and congratulates Mr.
20 Chris Polychron as the 2015 President of the National Association of Realtors
21 and acknowledges his contributions.
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23 BE IT FURTHER RESOLVED THAT upon adoption of this resolution, an
24 appropriate copy be provided to Mr. Polychron by the Chief Clerk of the House
25 of Representatives.
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